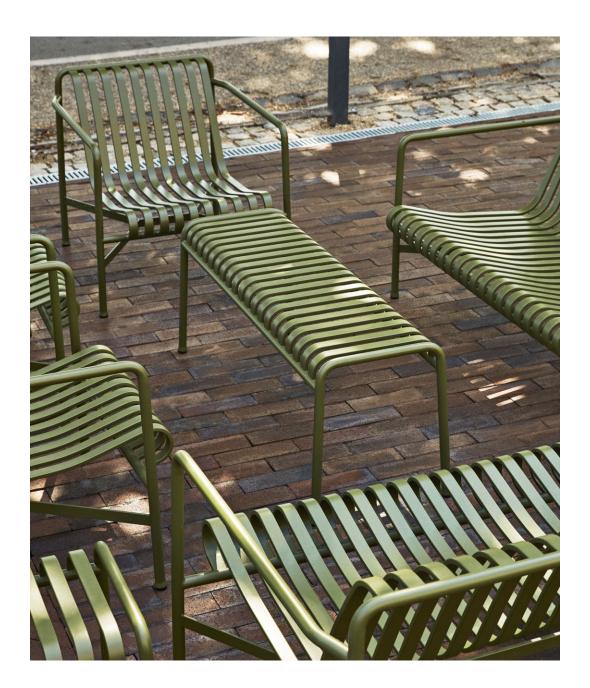
# PRODUCT FACT SHEET



## PALISSADE COLLECTION

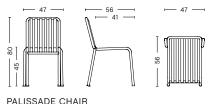
**DESIGN BY RONAN & ERWAN BOUROULLEC. 2016** 

Designed by French brothers Ronan and Erwan Bouroullec, Palissade is a collection of outdoor furniture for HAY in powder coated steel. United by a common principle of symmetrical geometry, the Palissade collection is engineered to reproduce the same visual simplicity and core strength throughout. Designed in color and form to integrate effortlessly into a natural landscape or urban setting, Palissade is intended to be used over a longer period of time and become more beautiful over the years. The collection is suited to a wide variety of environments, from cafés and restaurants to gardens, terraces and balconies.

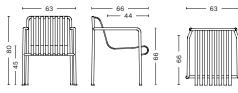
#### HIGHLIGHTS

- · An outdoor collection of tables, benches, chairs, stools, lounge chairs, chaise lounge and sofas in varying sizes and colors.
- $\cdot$  The tables are available in rectangular and square designs.
- · The Palissade collection features a weatherproof outdoor powder coating.
- $\cdot$  Chair and Armchair are stackable up to 8 pcs.
- · Suitable for a wide variety of private and public environments.
- · Qualified for contract use.

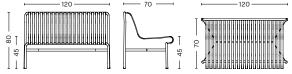
#### DIMENSIONS

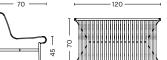


WIDTH 47 CM | 18.50" DEPTH 56 CM | 22.05" HEIGHT 80 CM | 31.49" SEAT HEIGHT 45 CM | 17.71" SEAT DEPTH 41 CM | 16.41"



PALISSADE DINING ARMCHAIR WIDTH 63 CM | 24.80" DEPTH 66 CM | 25.98" HEIGHT 80 CM | 31.49" SEAT HEIGHT 45 CM | 17.71" SEAT DEPTH 44 CM | 17.32"

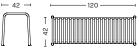




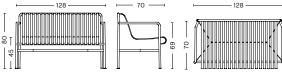
51 56 41 80 45

PALISSADE ARMCHAIR WIDTH 51 CM | 20.08" DEPTH 56 CM | 22.05" HEIGHT 80 CM | 31.49" SEAT HEIGHT 45 CM | 17.71" SEAT DEPTH 41 CM | 16.41"





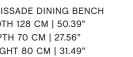
PALISSADE BENCH WIDTH 120 CM | 47.24" DEPTH 42 CM | 16.54" HEIGHT 45 CM | 17.71"



PALISSADE DINING BENCH WIDTH 128 CM | 50.39" DEPTH 70 CM | 27.56" HEIGHT 80 CM | 31.49" SEAT HEIGHT 45 CM | 17.71"









→ 37

pananag

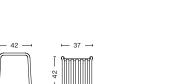
PALISSADE STOOL

WIDTH 37 CM | 14.56"

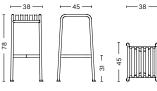
DEPTH 42 CM | 16.54"

HEIGHT 45 CM | 17.71"

SEAT HEIGHT 45 CM | 17.71"



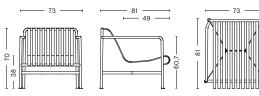
PALISSADE BAR STOOL WIDTH 38 CM | 14.96"



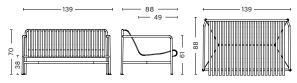
DEPTH 45 CM | 17.72"

HEIGHT 78 CM | 30.71"

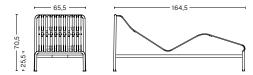
#### DIMENSIONS



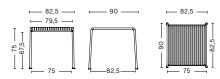
PALISSADE LOUNGE CHAIR LOW WIDTH 73 CM | 28.74" DEPTH 81 CM | 31.89" HEIGHT 70 CM | 27.56" SEAT HEIGHT 38 CM | 14.96" SEAT DEPTH 49 CM/ 19.29"



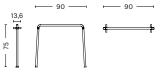
PALISSADE LOUNGE SOFA WIDTH 139 CM | 54.72" DEPTH 88 CM | 34.65" HEIGHT 70 CM | 27.56" SEAT HEIGHT 38 CM | 14.96" SEAT DEPTH 49 CM/ 19.29"



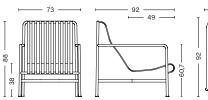
PALISSADE CHAISE LONGUE WIDTH 65,5 CM | 25.78" DEPTH 164,5 CM | 64.76" HEIGHT 70,5 CM | 27.75" SEAT HEIGHT 25,5 CM | 10.03"



PALISSADE TABLE LENGTH 82,5 CM | 32.48" WIDTH 90 CM | 35.43" HEIGHT 75 CM | 29.53"



PALISSADE MIDDLE LEG LENGTH 90 CM | 35.43" DEPTH 13,5 CM | 5.31" HEIGTH | 75 CM | 29.53"





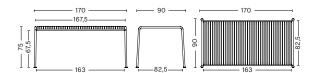
HEIGHT 88 CM | 34.65" SEAT HEIGHT 38 CM | 14.96" SEAT DEPTH 49 CM/ 19.29"



PALISSADE OTTOMAN WIDTH 65 CM | 25.59" DEPTH 60 CM | 23.62" HEIGHT 37 CM | 14.56"

164 5

65,5



PALISSADE TABLE LENGTH 170 CM | 66.93" WIDTH 90 CM | 35.43" HEIGTH | 75 CM | 29.53"



73

#### MATERIALS

PALISSADE COLLECTION Powder coated steel with a two-component coating; a primer and an outdoor powder coating which provides a barrier to corrosive elements, making it suitable for outdoor use. GLIDER Plastic glider.

#### OPTIONS

Palissade Cushion with an anti-slip backside. Palissade Fixation Bracket for seating.

#### CONSTRUCTION

The seatings have a welded steel construction featuring tubular design, with flat steel bar reinforcement cross on sofa, lounge chair high & low and barstool. Plastic glider pre-mounted on each leg. Plastic stacking unit pre-mounted on chair and armchair.

The tables have a welded steel construction featuring tubular design. The table consists of two leg sections and one tabletop. Requires assembly with eight screws using an Allen key. Plastic glider pre-mounted on each leg. Requires assembly.

#### COUNTRY OF ORIGIN

China

#### **COLOR & FINISH**

Please note that the color codes are indicative.



Take care not to scratch the chairs against each other when stacking them. Do not move or drag the chairs around when stacked as the weight will damage the legs.

#### SUSTAINABILITY

HAY focuses on developing long-lasting products that minimize our environmental impact. We optimize the use of sustainable materials such as recycled materials, FSC-certified wood and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability and safety.

#### TESTS SEATING

EN 16139:2013 Furniture - Strength, durability and safety - Requirements for nondomestic seating. L2: Extreme use - Loading according to Test severity L2. EN 581-1:2017 Outdoor furniture – Seating and tables for camping, domestic and con-tract use – Part 1: General safety requirements

#### Outdoor furniture – seating and tables for camping, domestic and con-tract use – Part 2: Mechanical safety requirements and test methods for seating

EN 581-2:2015

EN 1022:2005

Domestic furniture - Seating -Determination of stability.

#### **TESTS TABLES**

EN 15372: 2008 Furniture - Strength, durability and safety - Requirements for nondomestic tables. L3: Severe use. EN 581-3:2007 Outdoor furniture – Seating and tables for camping, domestic and contract use – Part 3: Mechanical safety requirements and test methods for Tables.

#### **CARE & MAINTENANCE**

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

#### DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Image Bank at hay.com.

- PALISSADE COLLECTION -



# PALISSADE CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade collection, the Palissade Cushion is specially formed to fit the chair or sofa seat perfectly. The thin, slightly padded cushion features an anti-slip bottom to keep it securely in place. Crafted in Teflon-coated fabric for a water-resistant finish, the cushions are available in three colors and can be used all year round.

#### DIMENSIONS



FOR CHAIR & ARMCHAIR WIDTH 37 CM | 14.57" DEPTH 37 CM | 14.57" HEIGHT 3 CM | 1.18"



FOR DINING BENCH WIDTH 107,5 CM | 42.32" DEPTH 43,5 CM | 17.13" HEIGHT 3 CM | 1.18"

#### MATERIALS

OUTDOOR FABRIC Polyurethane foam, Non-slip backing. 100 % Olefin (Teflon water-repellent treatment).

#### **COLOR & FINISH**

Please note that the color codes are indicative.



FOR DINING ARMCHAIR WIDTH 41,5 CM | 16.34" DEPTH 41,5 CM | 16.34" HEIGHT 3 CM | 1.18"



FOR LOUNGE SOFA WIDTH 118,5 CM | 46.65" DEPTH 54,5 CM | 21.46" HEIGHT 3 CM | 1.18"



FOR LOUNGE CHAIR HIGH & LOW WIDTH 52,5 CM | 20.67" DEPTH 48 CM | 18.90" HEIGHT 3 CM | 1.18"



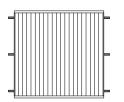
# PALISSADE QUILTED CUSHION COLLECTION

Adding extra comfort and functionality to the Palissade collection, the Palissade Quilted Cushion is specially formed to fit the seat exactly. The quilted cushion features an anti-slip bottom and fastens with velcro at the top and at the bottom. Crafted in Teflon-coated fabric for a water resistant finish, the cushions are available for the chair, sofa and chaise lounge in three colors and can be used all year round.

### DIMENSIONS

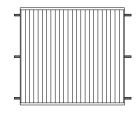


FOR DINING ARMCHAIR WIDTH 103,5 CM | 40.75" DEPTH 44,5 CM | 17.52" HEIGHT 1 CM | 0.39"



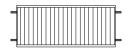
FOR DINING BENCH WIDTH 107,5 CM | 42.32" DEPTH 104,5 CM | 41.14" HEIGHT 1 CM | 0.39"

FOR LOUNGE HIGH WIDTH 139 CM | 54.72" DEPTH 49,5 CM | 19.49" HEIGHT 1 CM | 0.39"

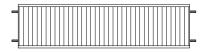


FOR LOUNGE SOFA WIDTH 124 CM | 48.82" DEPTH 115,5 CM | 45.47" HEIGHT 1 CM | 0.39"

IRON RED



FOR LOUNGE LOW WIDTH 117 CM | 46.06" DEPTH 49,5 CM | 19.49" HEIGHT 1 CM | 0.39"



FOR CHAISE LONGUE WIDTH 195 CM | 76.77" DEPTH 49,5 CM | 19.49" HEIGHT 1 CM | 0.39"



HEADREST CUSHION FOR CHAISE LONGUE WIDTH 46,5 CM | 18.31" DIAMETER 14 CM | 5.51"

# OUTDOOR FABRIC

Polyurethane foam, Non-slip backing. 100 % Olefin (Teflon water-repellent treatment).

#### **FABRIC COLOR**

MATERIALS

Please note that the color codes are indicative.

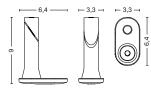




# PALISSADE FIXATION BRACKET - SEATING

The Palissade Fixation Bracket is designed to secure the Palissade Chairs, Lounge Chairs and Benches to the ground, anchoring the furniture in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the Palissade product. They come in a set of four and are available in one color – anthracite.

#### DIMENSIONS



WIDTH 6,4 CM | 2.52" DEPTH 3,3 CM | 1.3" HEIGHT 9 CM | 3.54"

#### MATERIALS

FIXATION BRACKET Powder coated stainless steel with EPDM rubber washer.

#### **COLOR & FINISH**

Please note that the color codes are indicative.

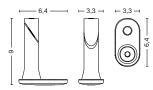




# PALISSADE FIXATION BRACKET - TABLE

The Palissade Fixation Bracket is designed to secure the Palissade Table to the ground, anchoring the table in windy weather and serving as a theft deterrent. The brackets can be used on any surface and are easy to attach to the table legs. They come in a set of four and are available in one colour - anthracite

#### DIMENSIONS



WIDTH 6,4 CM | 2.52" DEPTH 3,3 CM | 1.3" HEIGHT 9 CM | 3.54"

### MATERIALS

FIXATION BRACKET Powder coated stainless steel with EPDM rubber washer.

#### **COLOR & FINISH**

Please note that the color codes are indicative.



ANTHRACITE POWDER COATED STEEL RAL 9011